

SAMPLE APPROVAL SHEET

\mathbf{D}	EC	CR	\mathbf{ID}	$\Gamma T \ell$	Z	\mathbf{C}
IJ	ES	-	IP I	I IV	ノハ	· •

•2.0x1.2x0.8mm SMD LED

•Emitting Color: Yellow

•Lens Color:Water Clear

CUSTOM	[ER:	-
MASON	P/N:KGK-2012UY	C/S530-A3/3T
CUSTOM	ER P/N:	

CUSTOMER APPROVED SIGNATURES

APPROVRD BY	CHECKED BY



PRELIMINARY SPEC

2.0x1.2X0.8mm SMD CHIP LED

PART NO: KGK-2012UYC/S530-A3/3T

Yellow

ATTENTION **OBSERVE PRECAUTIONS** FOR HANDLING

LECTROSTATIC ISCHARGE SENSITIVE DEVICES

Features

- 2.0mmx1.2mm SMT LED, 0.8m THICKNESS.
- WIDE VIEWING ANGLE.
- IDEAL FOR BACKLIGHT AND INDICATOR.
- PACKAGE: 3000PCS/REEL.
- RoHS COMPLIANT.

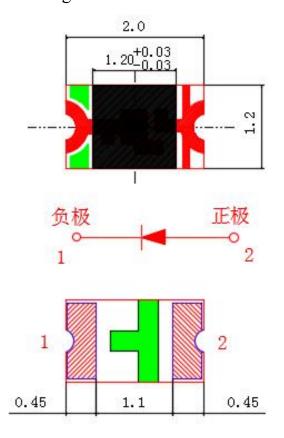
Applications

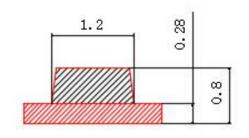
Automotive: backlighting in dashboard and switch.

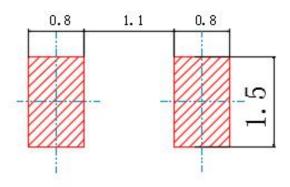
• Telecommunication: indicator and back-lighting in telephone and fax.

Flat backlight for LCD switch and symbol.

Package Dimensions







- Notes: 1. All dimensions are in millimeters.
- 2. Tolerance is ± 0.15 unless otherwise noted.
- 3. Specifications are subject to change without notice.



Device Selection Guide

Part No.	Cł	Lens color	
KGK-2012UYC/S530-A3/3T	Material	Emitted color	Water Clear
KGK-20120 1 C/3330-A3/31	(AlGalnP)	Yellow	Water Clear

Absolute Maximum Ratings at TA=25°C

Parameter	Symbol	Value	Unit
Power Dissipation	PD	60	mW
Forward Current	IF	20	mA
Peak Forward Current*1	IFP	100	mA
Reverse Voltage	VR	5	V
Operating Temperature	Topr	-40°C To	o +85°C
Storage Temperature	Tstg	-40°C To	o +85°C

Electrical / Optical Characteristics at TA=25°C

,						
Parameter	Symbol	Min	typ	Max	Unit	Test Conditions
Forward Voltage	VF	1.7	_	2.4	V	IF=20mA
Reverse Current	IR	_	_	10	μA	VR=5V
Peak Wave Length	λр	_	590		nm	IF=20mA
Dominant Wave Length	λd	584	_	596	nm	II -20111A
Luminous Intensity	IV	70	_	200	mcd	IF=20mA
Viewing Angle	201/2	_	120		Deg.	IF=20mA

Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity, or chromaticity), the typical accuracy of the sorting process is as follows:

1. Chromaticity Coordinates: ±0.01

2. Luminous Intensity: ±15% 3. Forward Voltage: ±0.1V

Notes: *1: Pulse width≤0.1ms, Duty cycle≤1/10



◆ Typical Electrical/Optical Characteristics Curves

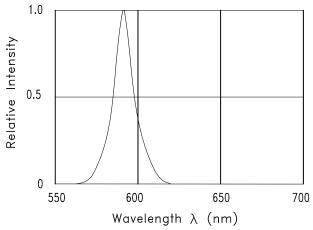


Fig.1 RELATIVE INTENSITY VS. WAVELENGTH

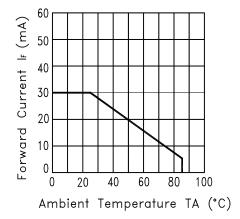


Fig. 3 FORWARD CURRENT DERATING CURVE

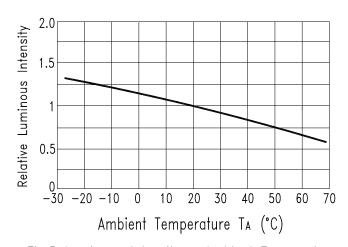


Fig.5 Luminous Intensity vs.Ambient Temperature

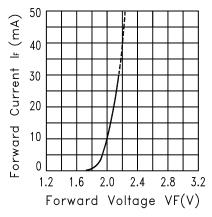


Fig.2 FORWARD CURRENT VS. FORWARD VOLTAGE

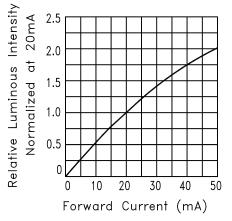


Fig.4 RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT

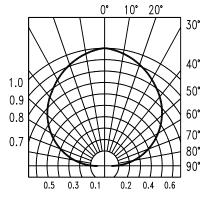
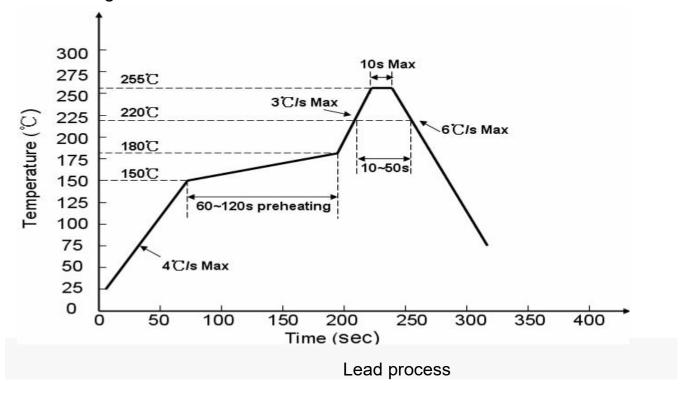


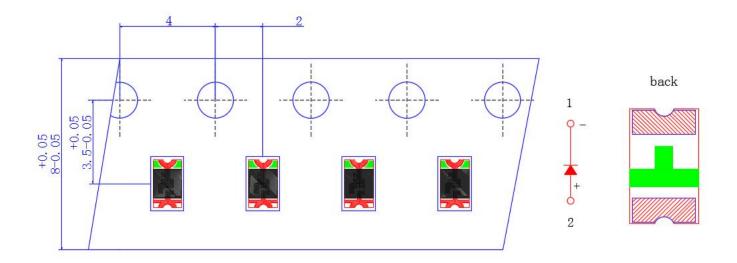
Fig.6 SPATIAL DISTRIBUTION



◆ Soldering Profile



◆ Tape specifications (Units:mm)





◆ VF Rank

Rank		V	Condition	
		MIN	MAX	Condition
	a2	1.7	1.9	
a	a3	1.9	2.1	IF=20mA
	a4	2.1	2.3	

Tolerance:±0.05V

◆ IV Rank

Rank		ין	Condition	
		MIN	MAX	Condition
	n1	89	100	
n	n2	100	130	IF=20mA
	01	130	160	
0	o2	160	200	

olerance:±15%

♦ WLD Rank

Donk		WI	Condition	
Rank		MIN	MIN MAX	
	H1			
	H2	586	588	
Н Н	Н3	588	590	IF=20mA
"	H5	590	592	IF-20IIIA
	Н6	592	594	
	H7	594	596	

Tolerance:±1nm



◆Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgement criteria for failure
Forward voltage	$V_F(V)$	I _F =5mA	Initial Level*1.1
Reverse current	I _R (UA)	V _R =5V	Over U*2
Luminous intensity	IV(mcd)	I _F =5mA	Initial Level*0.7

Note: 1.U means the upper limit of specified characteristics.

2.Measurment shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.

♦ CAUTIONS:

1.Storage

• In order to avoid the absorption of moisture, it is recommended to store in the dry box (or desicca tor) with a desiccant. Otherwise, to store them in the following environment is recommended.

Temperature: 5°C~30°C Humidity: 60%HR max.

Attention after opened

However LED is corresponded SMD, when LED be soldered dip, interfacial separation may affect The light transmission efficiency, causing the light intensity to drop. Attention in followed.

- a. After opened and mounted, the soldering shall be quickly.
- b. Keeping of a fraction

Temperature: 5°C~40°C Humidity: less than 30%

- In case or more than 1 week passed after opening or change color of indicator on desiccant compo nents shall be dried 10-12hr. at 60°C±3°C.
- In case of supposed the components is humid, shall not be dried dip-solder just before. 100Hr at 80°C±3°C or 12Hr at 100°C±3°C

2.ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED.

The following procedures may decrease the possibility of ESD damage.

- All production machinery and test instruments must be electrically grounded.
- Use a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- Maintain a humidity level of 50% or higher in production areas.
- Use anti-static packaging for transport and storage.